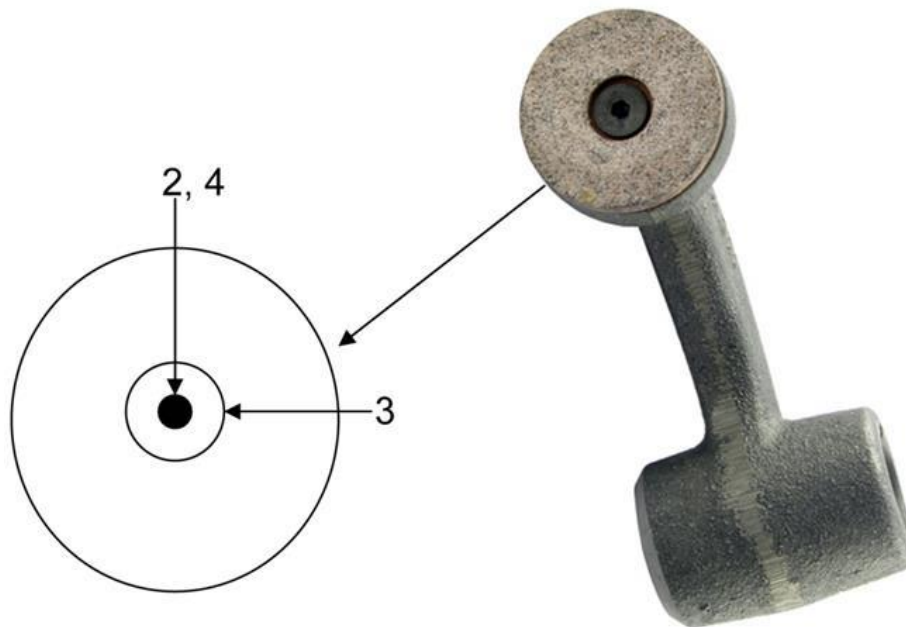




## 384311 NEW [Transmission Brake Arm, w/ Brake Pad]

### Instruction Guide

1. Remove worn pad from the arm
2. Find center of the arm pad and drill 1" deep with 7/32" bit
3. Chamfer 7/32" hole with 1/2" bit to achieve a side wall depth of 1/16"
4. Tap 7/32" hole with a 1/4" by 20 tap, 1/2" deep
5. Bolt brake pad to arm using 1/4" by 20 tap, 1/2" countersunk allen head screw



### Adjustment

1. Clutch pedal all the way down
2. Transmission brake arm held against gear
3. Lengthen clevis on rod until pin can slide into hole
4. Insert pin and lock key