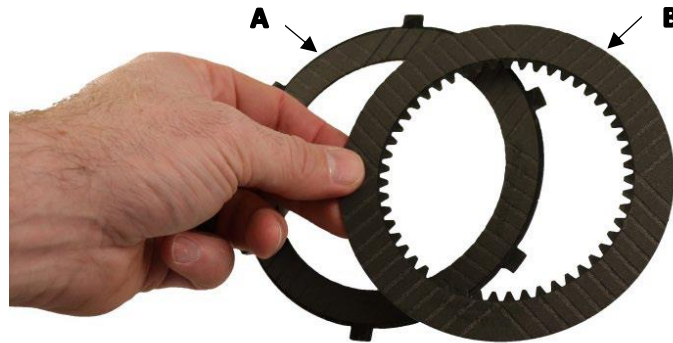




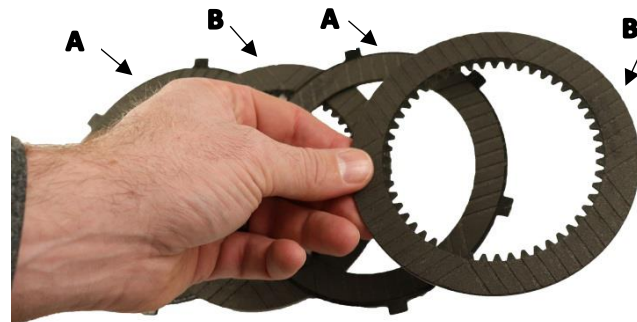
# 877721 HD [Heavy Duty IPTO Gasket Kit, w/Brakes]

Instruction Guide

1. Begin by placing the metal side of the outside tabbed disc (A) against the piston. The friction material side will be up.
2. Next, place the inside splined disc (B) with the friction material side up.



3. Alternate between the outside tabbed and inside splined discs with the friction side up.



4. Included is a separator plate with no friction material (C). This may be used as a spacer against the piston if needed, just place this below all the outside tabbed and inside splined discs.

