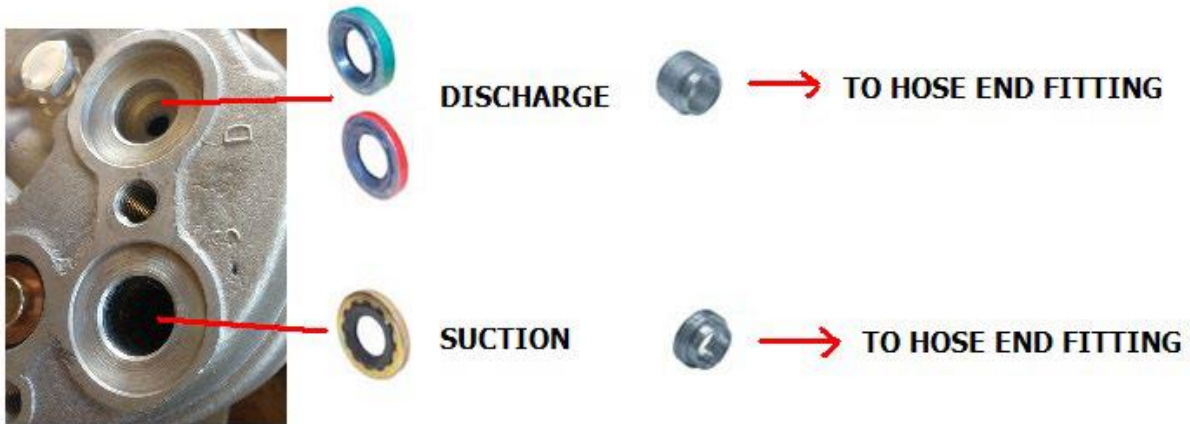


88424714 [Suction & Discharge Sealing Washer Kit, Delco R4]

Instruction Guide



1. Place the gold washer in the shallow suction port on the rear of the compressor. Install the seal, the side placed up does not matter
2. Measure the depth of the discharge port. Use either the red or green seal that allows some protrusion above the port shoulder
3. Install the two spacers into the hose end fittings. The longer spacer will go in the discharge side and the short one into the suction side. Both require the stepped end to go into the fitting and the non-stepped end towards the compressor seals
4. If your hose ends already have pilots, the spacers are not needed