

888301086 [Compressor Conversion Kit, Delco A6 to Sanden Style]

Instruction Guide

- 1. Evacuate the system of all remaining refrigerant
- 2. Disconnect a/c lines from the old compressor
- 3. Remove the original Delco A6 compressor including the original mounting bracket
- 4. Install the provided brackets to the new compressor using the supplied hardware. The front bracket attaches to the front two ears of the new compressor making it the same as the Delco A6. The rear bracket in conjunction with the two round extensions make the rear two ears of the new compressor the same as the Delco A6
- 5. Install the new compressor on the engine
- 6. Install the provided aluminum spacer tubes between the compressor and the hose fittings. Make sure the tube with the switch port is installed on the discharge (high pressure) side. These tubes allow for the installation of a binary high-pressure switch and compensate for the difference in the compressor length
- 7. Now you are ready to service the system
- 8. Consider adding low voltage protection kit part number 888301284 if a charging voltage of 13-14 volts cannot be maintained at the clutch coil
- 9. The Sanden and Sanden Style Compressors used in this compressor conversion kit is preloaded with 134A PAG oil that meets the requirement of the compressor. An additional 1 or 2 ounces is usually needed on tractor/combine sized equipment to compensate for the systems long hose lengths



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