



888301333 [Compressor Conversion Kit, Delco A6 to Sanden, w/ Single Switch]

Instruction Guide

1. Evacuate the system of all refrigerant
2. Disconnect the a/c lines from the old compressor
3. Remove the original compressor and the old mount
4. Attach the new mounting brackets (A) and belt tensioner arm (B) to the compressor (as indicated in diagram)
5. Mount the new Sanden compressor using the supplied hardware, with discharge (pressure) side toward the engine
6. Attach the 2" aluminum spacer tube (C) between the compressor and the hose fittings. Be sure to install the spacer with the ports positioned upward
7. Install Schrader valves into ports in the Spacer. (Each valve should include o-ring)
8. Install Binary switch to the high-pressure side (right) and cap the low-pressure side (left)
9. Install Pigtail and connect wires: Connect one wire to the hot connection and connect other wire to the compressor clutch, making sure you have charging voltage to the switch
10. The Sanden and Sanden Style Compressors used in this compressor conversion kit are typically preloaded with 6.4 oz. of PAG 100 oil that meets the requirement of the compressor. An additional 1 or 2 ounces is usually needed on tractor/combine sized equipment to compensate for the system's long hose lengths

