



88830741 [Compressor Conversion Kit, York to Sanden, Direct Mount]

Instruction Guide

1. Evacuate the system of all remaining refrigerant
2. Disconnect a/c lines and remove the fittings from the old York compressor
3. Remove the old compressor from its mount
4. Mount the new bracket to the new compressor with the oil fill plug at 12 o'clock position
5. Mount the compressor with bracket to the OEM bracket to tighten the belt
6. Remove the plastic seal from the back of the new compressor and replace it with the cast iron manifold included in the kit
7. Flush system and then replace receiver dryer and expansion valve
8. Install the rotolock adapters into the manifold using the provided O-rings and Teflon seals and then reinstall the 90-degree hose adapters and attach to the A/C hoses
9. The compressors used in all Hy-Capacity compressor conversion kits are preloaded with 134A PAG oil that meets the requirement of the compressor. An additional 2 or 3 ounces is usually needed on tractor/combine size equipment
In the event of minimal clearance between the service adapter and air cleaner, use #8810209 Low Profile Manifold.
10. Now you are ready to service the system

