

88830742 [Compressor Conversion Kit, York to Sanden Style]

Instruction Guide

- 1. Evacuate the system of all remaining refrigerant
- 2. Disconnect a/c lines and remove the fittings from the old York compressor
- 3. Remove the old compressor from its mount
- 4. Mount the new bracket in place of the old compressor. The supplied bracket has exact same bolt pattern as the base of the old compressor
- 5. Mount the new Sanden style compressor into the bracket using the supplied hardware. The oil fill plug should be at or close to the 12 o'clock position. The base of the new bracket is slotted to allow for adjustment to properly line up your compressor belt
- 6. Remove the plastic seal from the back of the new compressor and replace it with the cast iron manifold included in the kit
- 7. Install the a/c lines on the compressor
- 8. Now you are ready to service the system
- 9. In the event of minimal clearance between the service adapter and air cleaner a service port extension hose is available, part number 884101
- 10. The heavy-duty Sanden Style Compressors used in this compressor conversion kit is preloaded with 134A PAG oil that meets the requirement of the compressor. An additional 2 or 3 ounces is usually needed on tractor/combine sized equipment

