

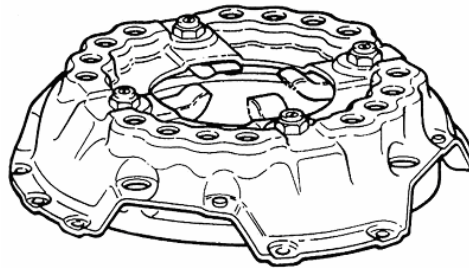
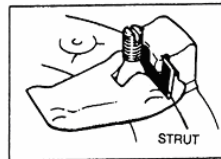


FD863AB KIT [13" Single Stage Clutch Kit, w/Woven Disc & Bearings - New]

Instruction Guide

Borg Beck Clutch Information

The primary cause of lever strut displacement has been identified as the release lever or release lever plates being pulled away from the flywheel, putting excess pressure on the anti-rattle spring. This results in the strut being left in a "free" position and will cause it to fall out of the correct pivot position. One or more release levers positioned higher than the other would indicate a strut being out of position. If this problem is not corrected, the clutch will not function properly. Please call our Service Department if you identify this issue.



Spacer Kit for Ford/New Holland Tractors

Please note that some Ford/New Holland tractor models use spacers between the cover assembly and the flywheel. If these spacers are not used when fitting a new clutch assembly, the release levers will be drawn down too low and the clutch will not release.

.062 Shims will be needed on the following Pressure Plates: FC563AD, FC563AC NEW
FE063CA NEW

.090 Shims will be needed on the following Pressure Plates: FD863AB NEW

When replacing the diaphragm units, which do not require spacers, with the four-lever units, be sure to use the spacers. We recommend the four-lever units as sturdier clutch covers with a better service life.

The bolts / clips must be removed after pressure plate is bolted to flywheel.