



S134181A2 | Sears Cushion Set, Gray Fabric w/ Lumbar

Instruction Guide

CUSHION SERVICE INSTRUCTIONS – BACKREST CUSHION REPLACEMENT

1. Disconnect any wire harnesses attached to the seat top (If applicable).
2. Remove the attachment hardware as close to the seat top assembly as possible. This will be either the swivel assembly or the seat adapter plate.
3. Remove the seat top from the cab and place it on a work bench.
4. Remove the adapter plate or swivel assembly from the seat top by removing the (4) bolts securing it to the seat top.
5. Remove the Left-Hand Mechanical Armrest (if applicable) by removing the (3) bolts (2 on the side of the seat, and 1 in the bottom) from the seat top.
6. To remove the backrest cushion from the seat cushion, remove the clips securing the plastic cover to the back side of the backrest. Retain the plastic cover for later use.
7. Looking at the seat from behind, remove enough of the hog rings from the lower left corner of the backrest cushion to peel back the backrest pad, and expose the frame connecting hardware.
8. Loosen and remove the hardware, and support plate, and set aside. **IMPORTANT/ RETAIN SUPPORT PLATE FOR USE IN ASSEMBLING THE SEAT AND BACK CUSHION.**
9. Push the backrest to the right, disengage the backrest pivot, and lift the backrest off the seat cushion.
10. Install the new backrest cushion, by reversing step 9. Re-install the attaching hardware, including the support plate, to secure the backrest to the seat. Torque the nuts/bolts to 16-20Nm [12 15ft.lb.].
11. Finish by re-hog ringing the lower left corner of the backrest pad to the frame.
12. Before re-installing the plastic cover to the backrest, pierce the hole for mounting the Right-Hand Armrest (if applicable).
13. Replace armrests on the seat top. Torque armrest hardware to 12-16Nm [9-12ft.lb.]. Using hardware provided in kit, reassemble the seat top to the adapter or swivel, installing the 5/8" high spacers in the front seat mountings between the seat top and adapter or swivel. Use the 3/8" high spacers in the rear seat top mountings, between the seat top and the adapter or swivel. Torque seat mounting hardware to 12-16Nm [9- 12ft.lb.].
14. Re-install the plastic cover onto the backrest, and install seat top in cab, reversing steps 1 through 4 to complete the assembly.



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CUSHION SERVICE INSTRUCTIONS – SEAT CUSHION REPLACEMENT

CASE MODEL 7200 SERIES TRACTORS

FOR SERVICE OF DELUXE SEAT (P/N 1999936C*), PRIOR TO PIN JJA0061559, SEAT SERIAL NUMBER SUS 1348922, ORDER (2) RISERS (P/N 144847A1) TO OBTAIN PROPER S.I.P. (SEAT INDEX POINT).

FOR SERVICE OF STANDARD SEAT CUSHION (P/N 1999934C*), CHANGING OF RISER IS NOT REQUIRED.

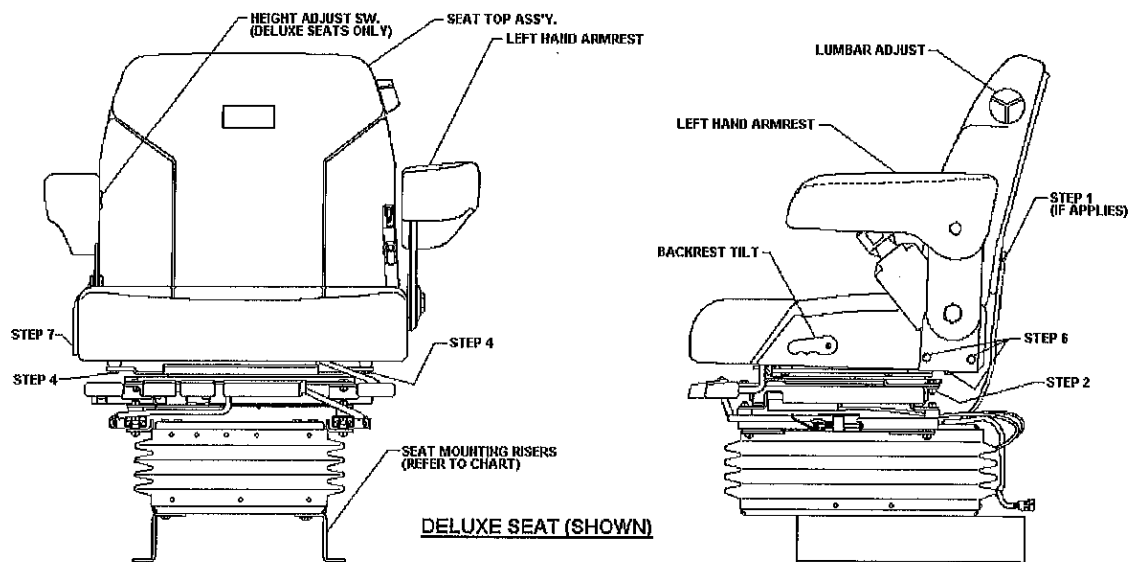
CASE MODEL 7100, 9100 & 9200 SERIES TRACTORS

FOR SERVICE OF SEAT ON 7100 MODEL SERIES PRIOR TO PIN JJA0050000, ORDER (4) SPACERS (P/N A140442), AND (4) BOLTS (P/N 814-8045). INSTALL SPACERS BETWEEN LOWER SUSPENSION HOUSING AND RISER TO OBTAIN PROPER S.I.P. (SEAT INDEX POINT).

FOR SERVICE OF SEAT ON 9100/9200 MODEL SERIES, PRIOR TO PIN JEE0035001, ORDER (4) SPACERS (P/N 1959679C1) & (4) BOLTS (P/N 814-8035). INSTALL SPACERS BETWEEN LOWER SUSPENSION HOUSING & RISER TO OBTAIN PROPER S.I.P. (SEAT INDEX POINT).

CASE MODEL 1600 SERIES COMBINE

FOR SERVICE OF SEAT ON 1600 MODEL SERIES, ORDER (4) SPACERS (P/N 1959679C1) AND (4) BOLTS (P/N 814-8035). INSTALL SPACERS BETWEEN LOWER SUSPENSION HOUSING AND RISER TO OBTAIN PROPER S.I.P. (SEAT INDEX POSITION).



1. Disconnect any wire harnesses attached to the seat top (if applicable).
2. Remove the attachment hardware as close to the seat top assembly as possible. This will be either the swivel assembly or the seat adapter plate.
3. Remove the seat top from the cab and place it on a work bench.
4. Remove the adapter plate or swivel assembly from the seat top by removing the (4) bolts securing it to the seat top.
5. Remove the Left-Hand Mechanical Armrest (if applicable) by removing the (3) bolts (2 on the side of the seat, and 1 in the bottom) from the seat top.
6. Remove the seat belt and attaching hardware from the old seat top (if applicable).