



## SR173569 [Side Kick Seat, Brown Vinyl]

### Instruction Guide

1. Using the mounting template (included), mark the location of the mounting holes. The notch in the template goes around the bracket that holds the door cylinder.
2. Use 1/4" drill bit to drill the holes
3. Use 1" hole saw to remove the foam layer from the top two holes. Please show extreme caution not to drill all the way through the cab. See picture on back side.
4. Use 13/32" drill bit to drill all four holes
5. Place two spacers in each of the two holes that the foam was cut out
6. Fasten seat belt buckle to left seat belt bracket (bent 50°) using a 7/16 UNF x 20mm bolt, washer, and lock nut
7. Fasten seat belt strap to right seat belt bracket (bent 110°) using a 7/16 UNF x 20mm bolt, washer, and lock nut
8. Insert a 10mm x 30mm carriage bolt in the middle square hole of one of the mount straps
9. Place a 10mm x 30mm carriage bolt running the opposite direction into the other square hole. Place one spacer on the bolt and run it through the bottom right hole of the seat frame and the lower hole of the right seat belt bracket. Put a flat washer and lock nut on the end. **DO NOT TIGHTEN.**
10. Place a 10mm x 50mm carriage bolt through the upper hole of each seat belt bracket and through the upper two holes of the same frame
11. Place a 10mm x 40mm carriage bolt in the lower hole of the seat belt bracket and run through the seat frame. Put a spacer on the back side of the seat frame and run bolt through the slotted hole of the lower mount strap.
12. With all bolts in place, lift seat into place and guide bolts through the drilled holes
13. Place a flat washer and lock nut on the lower two bolts in the wheel well. **DO NOT TIGHTEN.**
14. Place other mount strap inside the wheel well on the top two bolts. Add a flat washer and lock nut to each bolt.
15. Securely tighten all hardware



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