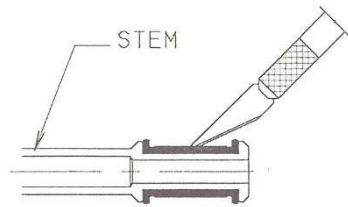


# HR43893 [SCV Housing Seal Kit]

## Instruction Guide



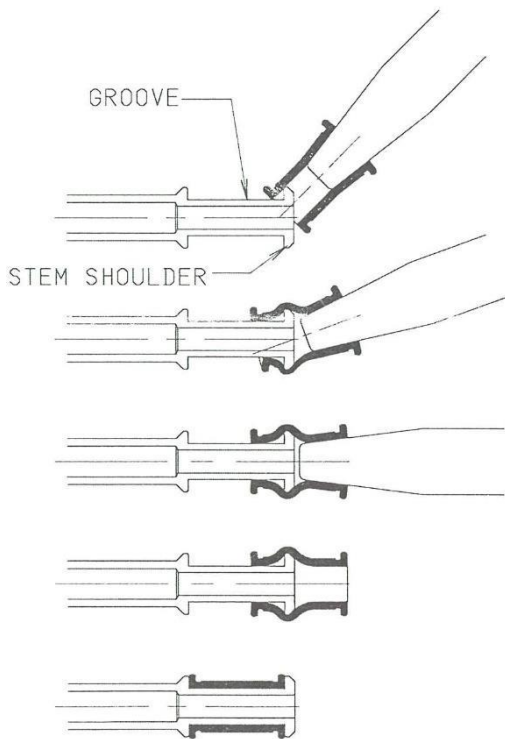
### SPOOL SEAL REMOVAL :

1. USE A SHARP POINTED BLADE TO CUT THRU SEAL IN THE AXIAL DIRECTION.
2. USE LONG NOSE PLIERS TO PULL SEAL FROM STEM.
3. AVOID DAMAGING THE METALLIC SPOOL STEM.



### SUITABLE INSTALLATION TOOLS:

1. RETRACTABLE BALL POINT PEN WITH POINT RETRACTED.
2. WOODEN PENCIL OR HARDWOOD DOWEL SHARPENED USING A PENCIL SHARPENER, HAVING A BLUNT END APPROXIMATELY .16 in. (4 mm) DIAMETER.



### SPOOL SEAL INSTALLATION:

1. PUSH TAPERED END OF SUITABLE TOOL HALF WAY INTO SEAL AS SHOWN ABOVE.
2. STARTING AT A 45° ANGLE PUSH OTHER END OF SEAL OVER STEM SHOULDER AS SHOWN.
3. PUSH AXIALLY AND SIDEWAYS WITH A WIGGLING MOTION AS NECESSARY TO INSTALL THE SEAL OVER THE STEM SHOULDER AS FAR AND AS STRAIGHT AS POSSIBLE.
4. REMOVE TOOL FROM SEAL.
5. FINISH INSTALLING THE SEAL INTO THE GROOVE USING YOUR FINGER OR AN APPROPRIATE TOOL.
6. IF THE SEAL GOES OFF CENTER, STRAIGHTEN IT WITH THE TAPERED END OF THE TOOL.

**CAUTION:** AVOID LEAVING THE SEAL IN THE STRETCHED CONDITION FOR EXTENDED PERIODS.