

S8301340 [Seat Swivel]

Instruction Guide

- 1. Remove seat top and seat plate bracket from the suspension
- 2. Remove seat plate bracket from the seat top





3. Bolt swivel to the rails on the suspension using (4) 5/16" x 1/2" bolts and (4) nuts



- 4. To bolt these together you may have to use the swivel action on the swivel and/or move the rails backwards and forwards to insert the bolt, once all are started you may tighten completely
- 5. Bolt plate to top of swivel using (2) 1/2" bell washers together, as pictured with 5/16" x 1-3/4" bolt per hole





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6. Bolt seat to seat plate using (2) washers as spacers between seat and seat plate and $5/16" \times 1/2"$ bolt per hole





7. Use screws to reattach the seat bottom



